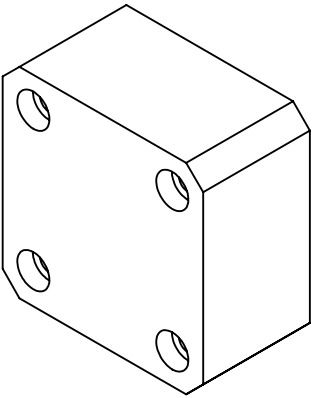


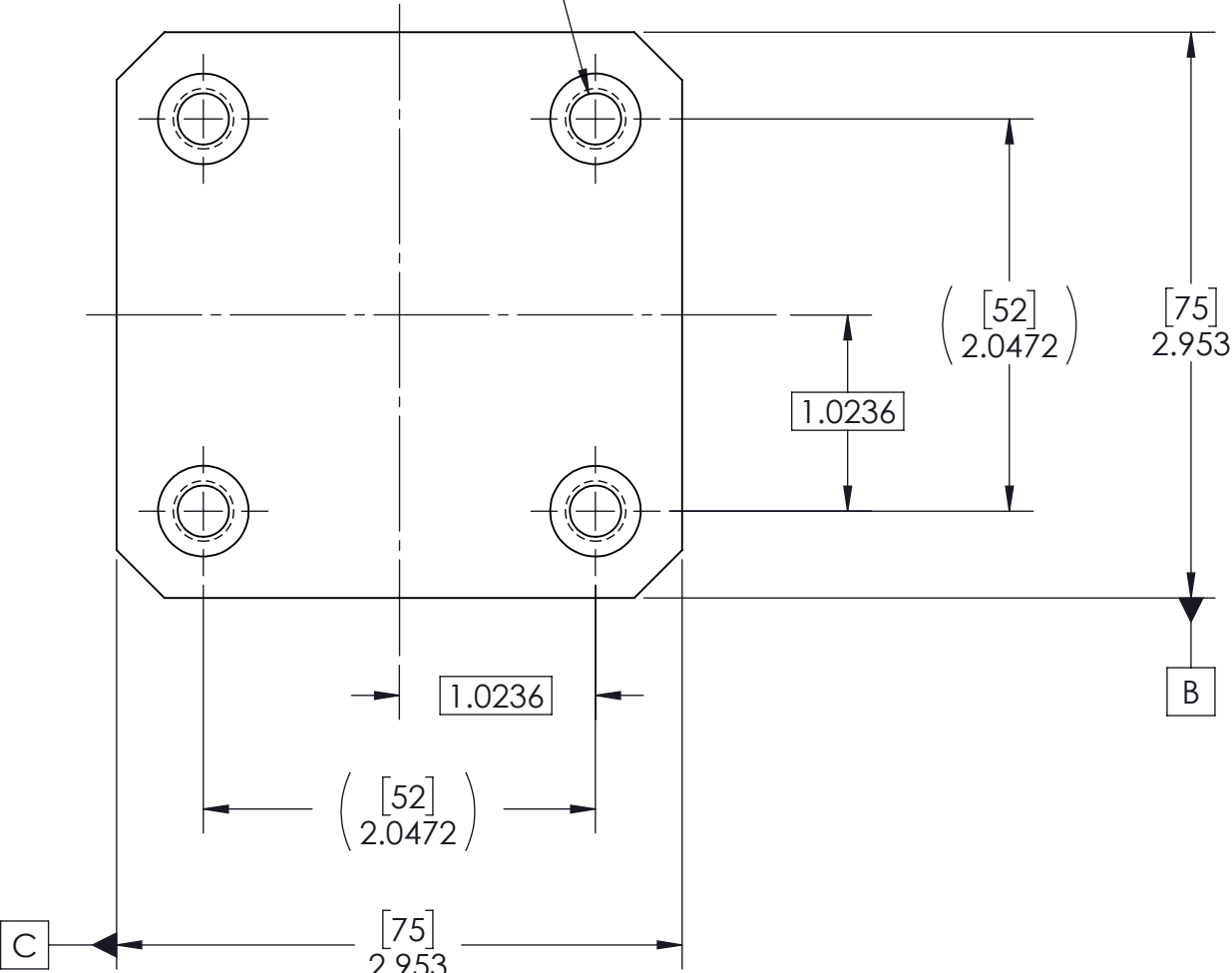
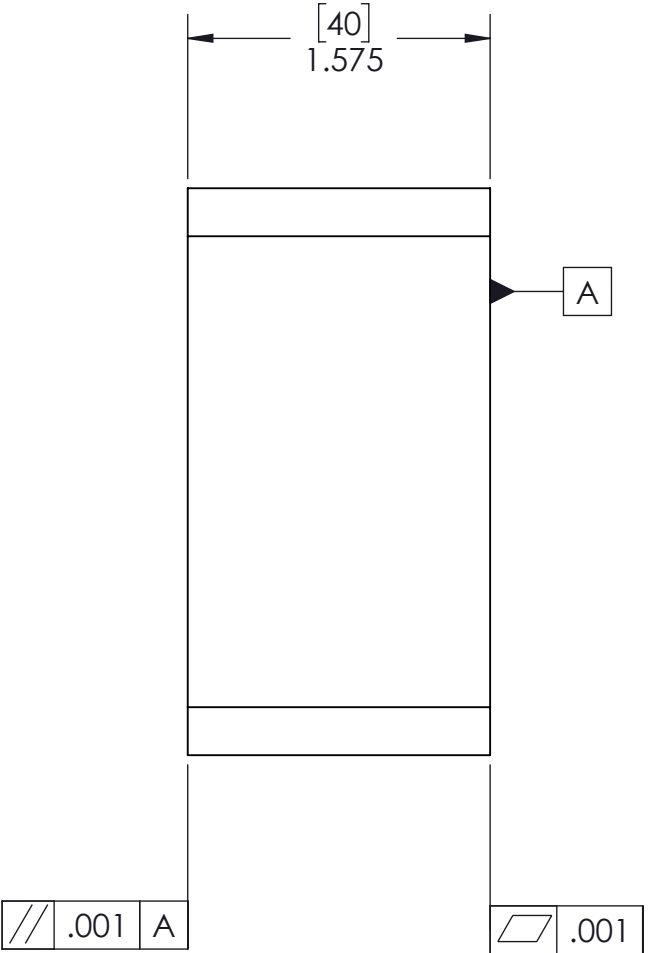
NOTES: UNLESS OTHERWISE SPECIFIED


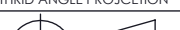
1. MATERIAL: 6061-T6
2. FINISH: NONE
3. DEBURR ALL SHARP EDGES



4X $\phi .4731 \pm .0002 \nabla .236$
DRILL $\phi .268 \nabla .740 \text{ MAX}$
M8X1.25 - 6H $\nabla .600 \text{ MIN}$

ϕ	$\phi .007$	A	B	C
ϕ	$\phi .001$	A		



INCH	TOLERANCES UNLESS OTHERWISE SPECIFIED	APPROVALS		 5thAXIS WWW.FIFTHAXIS.COM 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 F (858) 505-9344
DRAWN IN ACCORDANCE WITH ASME Y14.5-2009	X ± 0.1 .XX ± 0.01 .X ± 0.05 .XXX ± 0.005 ANGULAR ± 0.5°	DRAWN BY JNELSON	10/8/18	
PROPRIETARY AND CONFIDENTIAL	THIRD ANGLE PROJECTION	MANUFACTURING		
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DESCRIPTION RISER, ROCK LOCK, R52 BLANK				
SIZE B		PART NO. R52-B		REV A
DO NOT SCALE DRAWING		SCALE 1:1	WEIGHT:	SHEET 1 OF 1