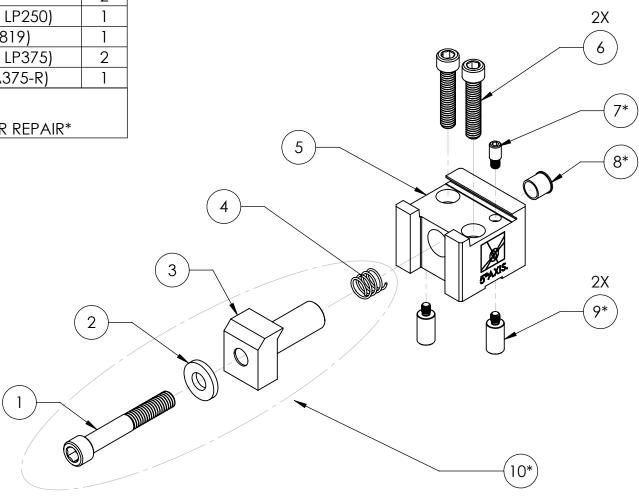
D22 DOVETAIL FIXTURE		
ITEM NO.	DESCRIPTION	QTY.
1	SHCS, 3/8-16 X 2.5"	1
2	FLAT WASHER, 3/8"	1
3	CLAMP, D22	1
4	SPRING, D22	1
5	BASE, DOVETAIL FIXTURE D22	1
6	SHCS, 5/16-18 X 1.5"	2
7*	LOCATING PIN, 1/4" (P/N: LP250)	1
8*	TIMESERT, D22 (P/N: 03819)	1
9*	LOCATING PIN, 3/8" (P/N: LP375)	2
10*	CLAMP KIT, D22 (P/N: CA375-R)	1

MINIMUM STOCK SIZE: 2" X 2"
MAX TOURQUE: 25 FT-LBS
INDICATED PARTS SOLD BY 5TH AXIS FOR REPAIR



D22 DOVETAIL PARTS ASSEMBLY DRAWING/PARTS LIST STOCK PREP MOUNTING



DOVETAIL STOCK PREP FOR D22

1

PROGRAM TO THEORETICAL SHARP DOVETAIL (1.00) AND CUTTER DIAMETER (1.790 FOR DC1750-45)

