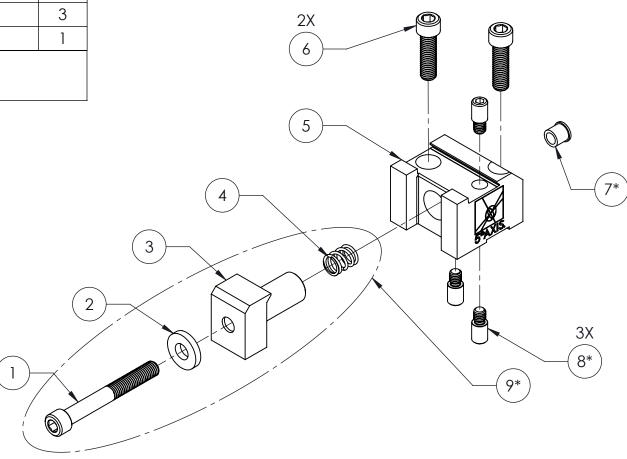
D115 DOVETAIL FIXTURE		
ITEM NO.	DESCRIPTION	QTY.
1	SHCS, 1/4-28 X 2.0"	1
2	FLAT WASHER, 1/4"	1
3	CLAMP, D115	1
4	SPRING, D115	1
5	BASE, D115	1
6	SHCS, 1/4-28 X 7/8"	2
7*	TIMESERT, D115 (P/N: 01480)	1
8*	LOCATING PIN, 1/4" (P/N: LP250)	3
9*	CLAMP KIT, D115 (P/N: CA25-R)	1
AAINIIAALIAA STOCK SIZE: 1" Y 1"		

MINIMUM STOCK SIZE: 1" X 1"

MAX TORQUE: 90 IN-LBS

\*INDICATED PARTS SOLD BY 5TH AXIS FOR REPAIR\*





## **DOVETAIL STOCK PREP FOR D115**



PROGRAM TO THEORETICAL SHARP DOVETAIL (.500) AND CUTTER DIAMETER (1.790 FOR DC1750-45)

