DM25 DOVETAIL FIXTURE		
ITEM NO.	DESCRIPTION	QTY.
1	SHCS, M6-1 X 55MM	1
2	FLAT WASHER, M6	1
3	CLAMP, DM25	1
4	SPRING, DM25	1
5	BASE, DOVETAIL FIXTURE BODY	1
6	SHCS, M6-1.0 X 20MM	2
7*	LOCATING PIN, 6MM (P/N: LP6)	3
8*	TIMESERT, DM25 (P/N: 16101)	1
9*	CLAMP KIT, DM25 (P/N: CA25M-R)	1

MINIMUM STOCK SIZE: 25MM X 25MM

MAX TORQUE: 10 N-m

INDICATED PARTS SOLD BY 5TH AXIS FOR REPAIR



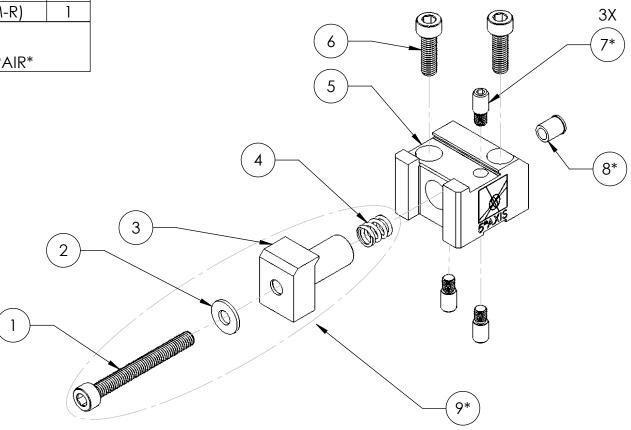
DM25 DOVETAIL

PARTS ASSEMBLY

DRAWING/ PARTS LIST

STOCK PREP

MOUNTING



DOVETAIL STOCK PREP FOR DM25

PROGRAM TO THEORETICAL SHARP DOVETAIL (12.40) AND CUTTER DIAMETER (45.5 FOR DC1750-45)

